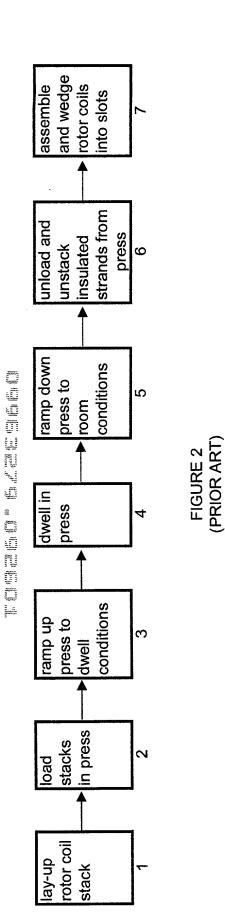


FIGURE 1B



press trom assemble and wedge press from from and wedge press press into slots prior to

lay-up rotor coil

FIGURE 3

bake cycle

က

2

press and

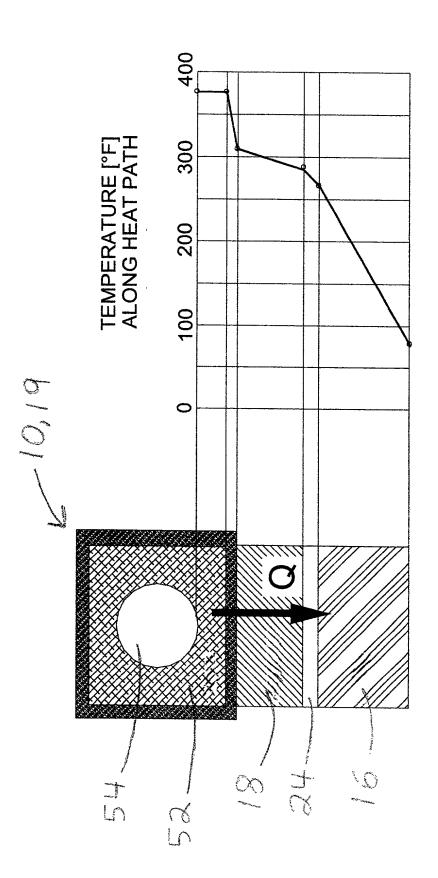


FIGURE 4

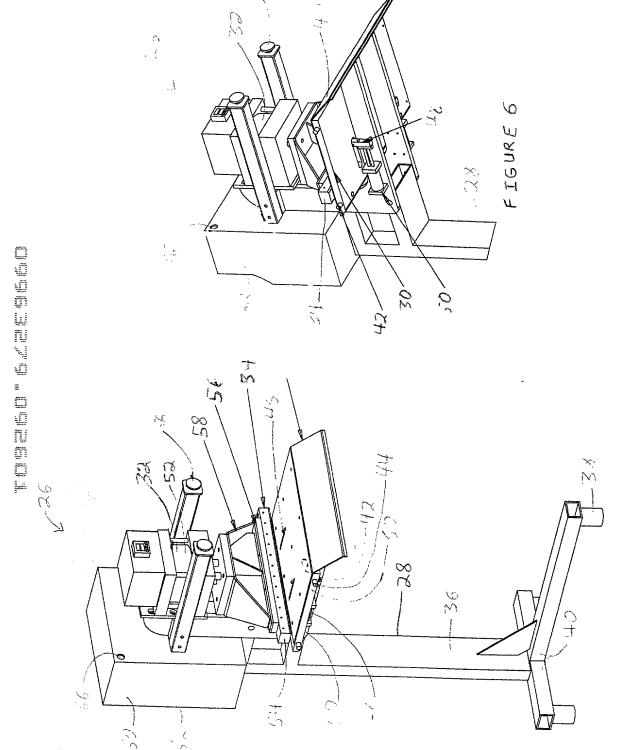


FIGURE 5

